

**Lead free
Compatible**



Interflux Electronics NV

DE-OXIDATION OIL IF910

!! Reduces dross waste, up to 50% savings !!



Daily de-drossing procedure with De-Oxidation oil IF910



1. Gather all the dross to one side of the solder pot



2. Pour one spoon of the de-oxidation oil IF910 on top of the dross.
The oil will create a heat transfer from the solder bath to the dross.



3. Mix the oil with the dross using two spatulas. Move the spatulas in small circles while pressing the dross together. All the tin/lead that is captured in the dross will melt and flow back to the solder pot.



4. Repeat step 2 and 3 until all the oxides are turned into a dark powder. The powder can be easily removed with the two spatulas.

For industrial hygiene thermal handgloves, safety glasses and a good ventilation are recommended